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INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

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NL

(71) Applicant (for all designated States except US): PLASMA OPTICAL FIBRE B.V. [NL/NL]; Zwaanstraat 1, NL-5651 CA Eindhoven (NL).

26 June 1998 (26.06.98)

(72) Inventors; and

1009503

- (75) Inventors/Applicants (for US only): BREULS, Antonius, Henricus, Elisabeth [NL/NL]; Mauritslaan 6, NL-6129 EM Urmond (NL). DE FOUW, Marinus, Jacob [NL/NL]; Gotthardpas 34, NL-5624 NE Eindhoven (NL).
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81) Designated States: AE, AL, AM, AT, AT (Utility model), AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, CZ (Utility model), DE, DE (Utility model), DK, DK (Utility model), EE, EE (Utility model), ES, FI, FI (Utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (Utility model), SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

Published

With international search report.

(54) Title: A METHOD OF APPLYING A PROTECTIVE ORGANIC COATING TO AN OPTICAL GLASS FIBRE

(57) Abstract

The invention relates to a method of applying a protective organic coating to an optical glass fibre, said glass fibre is drawn from a preform and passed through a liquid which contains the material for forming said organic coating, once the amount of liquid coating material to be applied to the fibre has been adjusted, said coating material is hardened, while a gas is passed along the liquid wherein nitrous oxide (an N_2O -containing gas) is used as said gas. The invention also relates to the coated optical glass fibre, produced by that method.

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A method of applying a protective organic coating to an optical glass fibre.

The invention relates to a method of applying a protective organic coating to an optical glass fibre or to a coated optical glass fibre, wherein said glass fibre is drawn from a preform and passed through a liquid which contains the material for forming said organic coating, once the amount of liquid coating material to be applied to the fibre has been adjusted, said coating material is hardened and a gas is passed along the coating material.

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A method of this kind is known from EP-A-O 261 772. In the claims of said patent application it is stated that CO_2 is used as said gas, thus minimizing the number of air inclusions that may form upon forming of the coating. The surface of the coating material of the glass fibre is conditioned by means of CO_2 . It is stated in the introduction of EP-A-O 261 772 that various gases may be used, such as nitrogen, carbon dioxide, noble gases, especially xenon, neon and argon, and chemically inert gaseous hydrocarbons such as chloroform, Freon (brand name), halogen hydrocarbons or other chlorine- or fluorine-substituted hydrocarbons. In particular, however, CO_2 is used.

A method of the above kind is also known from EP-B-O 200 256, wherein it is indicated that xenon and dichlorodifluoromethane are gases which are usable within this framework.

Jochem et al "High-speed bubble-free coating of optical fibres on a short drawing tower" (IOOC and ECOC), Venice, 1985, part 1, pages 515-518, Istituto Internazionale Delle Comunicazoni discloses the use of several gases in such a process to draw optical fibres. In table 2 one mentioned air, He, A, Xe and CCl_2F_2 . However Jochem et al did not indicate the gascomposition used according to the invention.

From EP-A-O 635 554 it is known that an optical fibre can be coated with hydrogen silsesquioxane by heating the fiber at a temperature of $50\text{--}1000\,^{\circ}\text{C}$ during up to 6 hours. The heating may be conducted at any pressure and under oxidizing or non-oxidizing gaseous environment usch as air, 0_2 , an inert gas (N_2 , etc.), ammonia, amines, moisture, N_2O , hydrogen and hydrocarbons. From this disclosure the specific gas used according to the invention can not be derived.

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Further research has shown that a higher-quality bond of the organic material to the glass fibre is obtained by using a specific gas. According to the invention, the method as stated in the introduction is therefore characterized in that nitrous oxide (an N_2O -containing gas) is used as said gas. The term nitrous oxide as used herein should be understood to mean a gas which contains at least 50% N_2O .

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Preferably, the gas is introduced at the upper side of the device for applicating the organic coating material to the fibre and carried downstream along with the glass fibre. We also found that with the method according to the invention it also is possible to applicate a second or third organic coating layer to an allready coated fibre. The amount of gas supplied to the liquid organic coating material depends on the construction of the device for applicating the coating material and the drawing speed. Nevertheless this amount must be sufficient for preventing entrained air, that comes along with the fibre, to become entrapped in the coating. This amount of gas can be minimized by using specific nozzles or a small diameter shaft.

The invention furthermore relates to the optical glass fibre provided with a protective organic coating formed in accordance with a method wherein an N_2O -containing gas is used as said gas.

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CLAIMS

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- 1. A method of applying a protective organic coating to an optical glass fibre or a coated optical glass fibre, wherein said glass fibre is drawn from a preform and passed through a liquid which contains the material for forming said organic coating, once the amount of liquid coating material to be applied to the fibre has been adjusted, said coating material is hardened, while a gas is passed along the liquid, characterized in that nitrous oxide (an N_2 0-containing gas) is used as said gas.
- 2. A method according to claim 1, characterized in that said nitrous oxide is introduced to said liquid at the upper side, at the place where the fibre is supplied.
 - 3. A glass fibre provided with a protective organic coating, characterized in that said glass fibre has been obtained by using a method as defined in claims 1-2.

IPC-6	A. CLASSIFICATION OF SUBJECT MATTER IPC- 6 C03C25/02						
According t	According to International Patent Classification (IPC) or to both national classification and IPC						
	SEARCHED						
Minimum de IPC 6	ocumentation searched (classification system followed by classific 030	cation symbols)					
Documenta	ation searched other than minimum documentation to the extent the	at such documents are included in the fields s	earche d				
Electronic c	data base consulted during the international search (name of data	base and, where practical, search terms use	d)				
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT						
Category °	Citation of document, with indication, where appropriate, of the	relevant passages	Relevant to claim No.				
A	JOCHEM C M G ET AL: "HIGH-SPEE BUBBLE-FREE COATING OF OPTICAL SHORT DRAWING TOWER" INTERNATIONAL CONFERENCE ON INT OPTICS AND OPTICAL FIBRE COMMUN (100C) AND EUROPEAN CONFERENCE COMMUNICATI (ECOC), VENICE, OCT 1985, vol. 1, no. CONF. 5, 11, 1 October 1985 (1985-10-01), pa 515-518, XP002006367 ISTITUTO INTERNAZIONALE DELLE C cited in the application page 516, line 7 - line 20; tab	FIBRES ON A EGRATED ICATION ON OPTICAL . 1 - 4, ges OMUNICAZONI	1-3				
X Furt	ther documents are listed in the continuation of box C.	Patent family members are listed	d in annex.				
"A" docum consid "E" earlier filling of "L" docume which citatio "O" docum other "P" docum later t	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another on or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or means ent published prior to the international filing date but than the priority date claimed	"T" later document published after the int or priority date and not in conflict with cited to understand the principle or the invention. "X" document of particular relevance; the cannot be considered novel or cannot involve an inventive step when the d. "Y" document of particular relevance; the cannot be considered to involve an indocument is combined with one or ments, such combination being obvidin the art. "&" document member of the same paten.	n the application but nearly underlying the claimed invention of the considered to occument is taken alone claimed invention nventive step when the tore other such docupous to a person skilled tramity				
	actual completion of the international search	Date of mailing of the international se	earch report				
	mailing address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,	Authorized officer					
	Fax: (+31-70) 340-2040, 1x. 31 651 696 fil,	Reedijk, A					



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	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	Relevant to claim No.
Category °	Citation of document, with indication, where appropriate, of the relevant passages	resevant to claim No.
Α	EP 0 635 554 A (DOW CORNING CORPORATION) 25 January 1995 (1995-01-25) cited in the application column 3, line 22 -column 4, line 8	1-3
	·	

Form PCT/ISA/210 (continuation of second sheet) (July 1992)



In Jonal Application No
PC [/NL 99/00383

Patent document cited in search report	Publication date	Patent family member(s)	Publication date	
EP 635554 A	25-01-1995	JP 7069685 A	14-03-1995	

Form PCT/ISA/210 (patent family annex) (July 1992)

	·	PCI/NL	99/00363
A. CLASSI IPC- 6	FICATION OF SUBJECT MATTER C03C25/02		
	o International Patent Classification (IPC) or to both national cla	assification and IPC	
	SEARCHED comentation searched (classification system followed by classification system followed system followed by classification system followed system follow	sification symbols)	<u> </u>
IPC 6	C03C	Salication Cymbolog	
Documental	tion searched other than minimum documentation to the extent	that such documents are included in the fie	lds searched
Electronic d	ata base consulted during the international search (name of d	ata base and, where practical, search terms	used)
			<i>r</i>
C. DOCUM	ENTS CONSIDERED TO BE RELEVANT	<u> </u>	
Category °	Citation of document, with indication, where appropriate, of	the relevant passages	Relevant to claim No.
A	JOCHEM C M G ET AL: "HIGH-SPI		1-3
	BUBBLE-FREE COATING OF OPTICAL SHORT DRAWING TOWER"	- FIBRES ON A	
	INTERNATIONAL CONFERENCE ON II	NTEGRATED	
	OPTICS AND OPTICAL FIBRE COMMU		
	(IOOC) AND EUROPEAN CONFERENCE COMMUNICATI (ECOC), VENICE, O		
	1985.		
	vol. 1, no. CONF. 5, 11,		
	1 October 1985 (1985-10-01), p		
	515-518, XP002006367		
	ISTITUTO INTERNAZIONALE DELLE cited in the application	COMUNICAZONI	
	page 516, line 7 - line 20; to	able 2	
		,	
		-/	
X Furt	her documents are listed in the continuation of box C.	Patent family members are	listed in annex.
° Special ca	tegories of cited documents :	"T" later document published after the	
	ent defining the general state of the art which is not dered to be of particular relevance	or priority date and not in conflic cited to understand the principle	
"E" earlier	document but published on or after the international	invention "X" document of particular relevance	the claimed invention
	ent which may throw doubts on priority claim(s) or	cannot be considered novel or c involve an inventive step when t	annot be considered to the document is taken alone
which	is cited to establish the publication date of another n or other special reason (as specified)	"Y" document of particular relevance cannot be considered to involve	an inventive step when the
	ent referring to an oral disclosure, use, exhibition or means	document is combined with one ments, such combination being	or more other such docu-
"P" docume	ent published prior to the international filing date but han the priority date claimed	in the art. "&" document member of the same p	
	actual completion of the international search	Date of mailing of the internation	nal search report
1	7 September 1999	27/09/1999	
Name and	mailing address of the ISA	Authorized officer	
	European Patent Office, P.B. 5818 Patentiaan 2 NL – 2280 HV Rijswijk	4	
	Tel. (+31-70) 340-2040, Tx. 31 651 epo nl. Fax: (+31-70) 340-3016	Reedijk, A	



	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	Relevant to plain \$15
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 635 554 A (DOW CORNING CORPORATION) 25 January 1995 (1995-01-25) cited in the application column 3, line 22 -column 4, line 8	1-3
-		

INTERNATIONAL SEARCH REPORT

ation on patent family members

	tional Application No	
PCI	/NL 99/00383	

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 635554 A	25-01-1995	JP 7069685 A	14-03-1995

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REC'D 22 SEP 2000

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference		See Notific	cation of Transmittal of International			
40873/Vk/mb	FOR FURTHER ACTIO		y Examination Report (Form PCT/IPEA/416)			
International application No.	International filing date (day/n	nonth/year)	Priority date (day/month/year)			
PCT/NL99/00383	21/06/1999		26/06/1998			
International Patent Classification (IPC) or national classification and IPC C03C25/02						
Applicant CRTICAL FIREFANY AND						
PLASMA OPTICAL FIBRE N.V. et a						
	 This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. 					
2. This REPORT consists of a total of	6 sheets, including this cov	er sheet.				
This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT). These annexes consist of a total of 1 sheets.						
3. This report contains indications rela	ating to the following items:					
Ⅰ						
II □ Priority						
III Non-establishment of o	ppinion with regard to novelt	nion with regard to novelty, inventive step and industrial applicability				
IV 🔲 Lack of unity of inventi	on					
	inder Article 35(2) with regar ons suporting such stateme		ventive step or industrial applicability;			
VI 🗆 Certain documents cit	ed					
VII 🛛 Certain defects in the i	nternational application					
VIII Certain observations on the international application						
Date of submission of the demand	Da	te of completion o	of this report			
29/10/1999 20.09.20						



INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/NL99/00383

l.	Bas	sis of the report					
1.	res	This report has been drawn on the basis of (substitute sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to the report since they do not contain amendments.):					
	Des	scription, pages:					
	1,2	a	as originally	filed			
	Cla	ims, No.:					
	1-3	v	with telefax o	of	11/05/2000		
2.	The	amendments have i	resulted in tl	ne cancel	ellation of:		
		the description,	pages:				
		the claims,	Nos.:				
		the drawings,	sheets:				
3.		•		•	some of) the amendments had not been made, since they have been as filed (Rule 70.2(c)):		
4.	Ado	litional observations,	if necessar	v :			
۷.					vith regard to novelty, inventive step or industrial supporting such statement		
1.	Stat	tement					
	Nov	velty (N)	Yes: No:	Claims Claims			
	Inve	entive step (IS)	Yes: No:	Claims Claims			
	Indi	estrial applicability (14	A) Voc	Claims	1.3		

No:

Claims

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No. PCT/NL99/00383

2. Citations and explanations

see separate sheet

VII. Certain defects in the international application

The following defects in the form or contents of the international application have been noted:

see separate sheet

INTERNATIONAL PRELIMINARY International application No. PCT/NL99/00383 EXAMINATION REPORT - SEPARATE SHEET

1) Reference is made to the following documents:

D1: JOCHEM C M G ET AL: "HIGH-SPEED BUBBLE-FREE COATING OF OPTICAL FIBRES ON A SHORT DRAWING TOWER" INTERNATIONAL CONFERENCE ON INTEGRATED OPTICS AND OPTICAL FIBRE COMMUNICATION (IOOC) AND EUROPEAN CONFERENCE ON OPTICAL COMMUNICATI (ECOC), VENICE, OCT. 1 - 4, 1985, vol. 1, no. CONF. 5, 11, 1 October 1985 (1985-10-01), pages 515-518, XP002006367 ISTITUTO INTERNAZIONALE DELLE COMUNICAZONI

D2: EP 0 635 554 A (DOW CORNING CORPORATION) 25 January 1995 (1995-01-25)

- 2) Regarding Section VII:
- 2.1) It is not evident where is the support in the originally filed disclosure of the following terms:
- a) "continuously" (see claim 1, line 5 of the claim page 1 submitted with Applicant's letter of 10.05.00)
- b) body (see claim 1, line 7 of the claim page 1 submitted with Applicant's letter of 10.05.00)
- c) "curing" (see claim 1, line 10 of the claim page 1 submitted with Applicant's letter of 10.05.00)
 - Moreover, the term "body "appears to be totally superfluous. The Applicant should simply indicate " ... through an organic liquid coating composition ... " instead of " ... through <u>a body</u> of an organic liquid coating composition ... ". The meaning of the two formulation is not different. As a consequence, it is not evident why one should insert in claim 1 the non-acceptable term "body " if the scope of protection is the same.

- 3) Regarding Section V:
- 3.1) Regarding process-claims 1 and 2:

Since the formulation of claim 1 is not acceptable for the reasons indicated in point 2) above, it is only possible to provide a preliminary analysis of the patentability of the claimed subject-matter as far as novelty and inventive step are concerned. This analysis is made in the assumption that the terms a) to c) above are either deleted or supported in the originally filed disclosure. Regarding document D2, the use of nitrous oxide (a N2O containing gas) in the present invention is totally different since said gas is used for displacing a coolant gas and air from the surface of the fiber prior to applying the liquid coating material, and not in the heating treatment as suggested by D2. The inventors have noted that CO2 as a purging gas created a lot of problems concerning the corrosion of the metal parts of the drawing apparatus. CO2 reacts with moisture present in the ambient atmosphere and forms a corrosive compound. This compound affected adversely the strength of the fiber obtained. Therefore, the objective problem to be solved is to provide a purge gas which does not cause corrosion of the metal portions of the drawing apparatus and does not reduce the strength of the coated optical fiber. This problem is solved by using nitrous oxide (an N2O containing gas) as said purge as indicated in claim 1 of the present application. The methods described in D1 and D2 are methods for the formation of protective coatings on optical fibers. None of the teachings of D1 and D2 would provide an incentive to use nitrous oxide (an N2O containing gas) as a purge gas, as required in the present application. The documents D1 and D2 do not give any hint to the solutiuon of the abovementioned technical problems since they are silent about nitrous oxide to be used as a purge gas. As a consequence, the claimed subject-matter is new and inventive over D1 and D2.

3.2) Claim 3 is a product claim. It refers to a glass fiber provided with a protective organic coating. However, a glass fiber provided with a protective organic coating is already known (see D1 and D2 and the cited prior art in the description of the application). The further feature of claim 3 (that is the fact that said glass fiber has been obtained by using a method as defined in claims 1 and 2) does not render the claimed glass fiber of claim 3 new and inventive over D1, D2 and the

prior art cited in the description of the application. A new process does not render a known product patentable. A product claim as product-claim 3 should be defined by means of product-features and not by means of process-features or of the process used to obtain it. Moreover, if a process is patentable, the product obtained by means of this process is automatically protected even if this product is not claimed. As a consequence, claim 3 should be deleted.



	From the INTERNATIONAL BUREAU				
PCT	То:				
NOTIFICATION OF ELECTION	Assistant Commissioner for Patents United States Patent and Trademark				
(PCT Rule 61.2)	Office Box PCT				
	Washington, D.C.20231 ÉTATS-UNIS D'AMÉRIQUE				
Date of mailing:					
06 January 2000 (06.01.00)	in its capacity as elected Office				
International application No.:	Applicant's or agent's file reference:				
PCT/NL99/00383	40873/Vk/mb				
International filing date: 21 June 1999 (21.06.99)	Priority date: 26 June 1998 (26.06.98)				
Applicant:	20 00110 1000 (20.000.00)				
BREULS, Antonius, Henricus, Elisabeth	et al				
The designated Office is hereby notified of its election mad	e:				
X in the demand filed with the International preliminary					
29 October 1999 (29.10.99)					
in a notice effecting later election filed with the International Bureau on:					
2. The election X was					
was not					

1				
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ĺ	1211 Geneva 20, Switzerland	J. Zahra		
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made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference 40873/Vk/mb		of Transmittal of International Search Report 220) as well as, where applicable, item 5 below.	
International application No.	International filing date (day/month/year)	(Earliest) Priority Date (day/month/year)	
PCT/NL 99/00383	21/06/1999	26/06/1998	
Applicant			
PLASMA OPTICAL FIBRE N.V.			
This International Search Report has been prepared by this International Searching Authority and is transmitted to the applicant according to Article 18. A copy is being transmitted to the International Bureau.			
This International Search Report consists of a total of sheets. X It is also accompanied by a copy of each prior art document cited in this report.			
1. Basis of the report			
 With regard to the language, the international search was carried out on the basis of the international application in the language in which it was filed, unless otherwise indicated under this item. 			
the international search was carried out on the basis of a translation of the international application furnished to this Authority (Rule 23.1(b)).			
 b. With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the international search was carried out on the basis of the sequence listing: 			
contained in the international application in written form.			
filed together with the international application in computer readable form.			
furnished subsequently to this Authority in written form. furnished subsequently to this Authority in computer readble form.			
the statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.			
the statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished			
	nd unsearchable (See Box I).		
3. Unity of invention is lacking (see Box II).			
4. With regard to the title ,			
	the text is approved as submitted by the applicant.		
the text has been established by this Authority to read as follows:			
5. With regard to the abstract ,			
TX the text is approved as submitted by the applicant.			
the text has been established, according to Rule 38.2(b), by this Authority as it appears in Box III. The applicant may, within one month from the date of mailing of this international search report, submit comments to this Authority.			
6. The figure of the drawings to be pub	lished with the abstract is Figure No.		
as suggested by the appl		None of the figures.	
because the applicant fair			
because this figure bette	r characterizes the invention.		